P100 Compact Electric Pump







Grease 🙆 8MPa °C +0~50°C 🔅 Small medium equipment

MESOLUBE





Instructions

D100

This series of pumps are available in reservoir and cartridge pump versions, which can be used in single-line lubrication systems and progressive lubrication systems.

Precautions

In this manual, the use of the following markings provides safety precautions to prevent accidents that may cause injury to the human body. Before operating the pump, be sure to read these safety precautions carefully to fully understand the contents.



Indicates a potentially hazardous situation that, if ignored, could result in death or serious injury.



Indicates information that should be paid special attention to when operating the pump. If ignored, the pump or the machine may be damaged.



Indicates a potentially dangerous situation that, if ignored, may cause minor or moderate injury.



Indicate reference information or points that can help you deal with the pump.



Indicates a reference clause.

About the manual

All illustrations and specifications in this manual are subject to change without notice. When reselling, renting or lending the pump to a third party, be sure to include the relevant manual of the pump and any other documents accompanying the pump.

Precautions

Safety Precautions



Label type



1. Before handling the pump, please read this manual carefully and understand its contents.

2. Keep this manual in a designated place for easy access at any time.

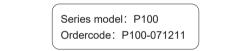
3. Only technicians with relevant installation knowledge can

The label is attached to the pump. If any label is damaged or becomes illegible, please contact us immediately. Strictly follow the instructions on the label on the pump.

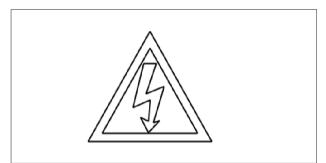
Trademark label

MESOLUBE

Serial number label



Electricity warning sign



Specification label

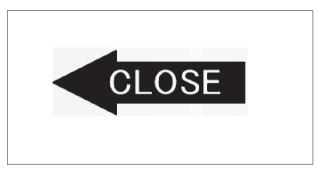
Model	P100	Voltage	□12VDC □24\
Outlets			
		Operating tem	
		Metering quan	

Warning label

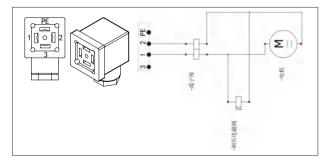
A Notice

It is necessary to confirm the (+) (-) pole when connecting the power supply of the oil pump.
Use the special grease designated by our company, otherwise the pump parts may be damaged.

Direction label



Terminal wiring label



Introduction

The P100 series pump is highly efficient and easy to operate. It is used in small and medium-sized machinery and can form a single-line centralized lubrication system and a progressive lubrication system.

Series Features

- 1. Two versions with reservoir or cartridge
- 2. Up to 2 lubricant outlets
- 3. With liquid level monitoring function
- 4. Woltage 12/24VDC, 110/220VAC
- 5. Max operating pressure 8MPa
- 6. Controlled by external PLC or with controller
- Series Advantages
- 1. Cost-effective, stable & reliable, simple operation
- 2. Effective lubrication, extending equipment life
- 3. Accurate and stable system performance
- 4. It can be expanded to more lubrication points

Applications

7. Six optional mounting bores offer variety of

8. Manual lubrication button to facilitate system

9. Venting screw for simple venting during

system start-up or after cartridge exchange

installation possibilities

startup or exhaust

10. Indoor use

Automation Machine tools Material handling Plastic-injection-molding machinery and processes



Product Introduction

The P100 series pump system can lubricate up to 100 lubrication points, and the main line can be up to 15 meters long.

It has a pressure relief valve to make it suitable for use in the lubrication system of a single-line pressurized distributor.

Two versions of P100 series, reservoir and cartridge version.

Transparent Plastic Reservoir

Pre-filled Cartridge

Capacity: 0.3L, 0.5L, 1L, 1.2L, 1.7L, etc., including standard filters.

With liquid level switch, it can be filled with various grease NLGI000~2

Advantages

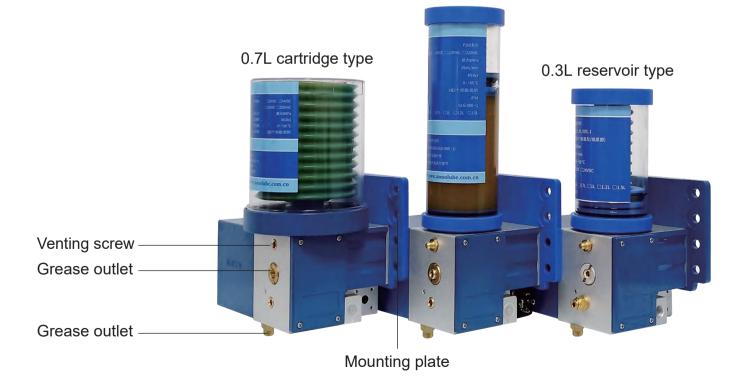
- 1. Flexible and easy to inject
- 2. With different capacity
- 3. Extend maintenance time
- 4. Exhaust only when the system is started

Advantages

- 1. Avoid using wrong or contaminated lubricants
- 2. Reduce grease pollution to the environment
- 3. It can simplify inventory management

0.7L reservoir type

4. Replace the oil package safely and cleanly



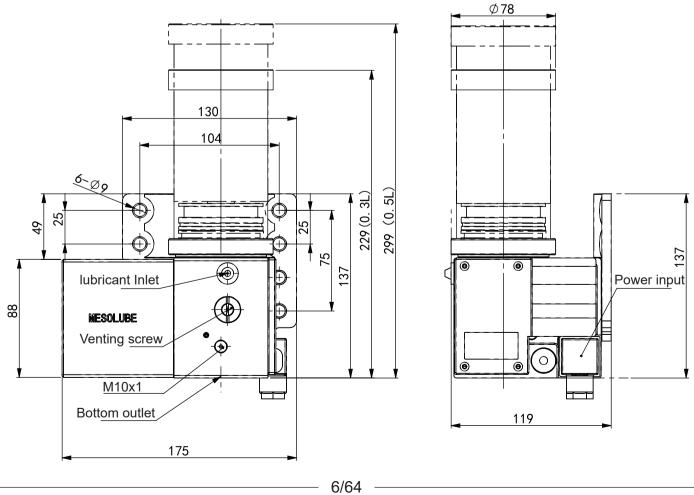
5/64

Technical data

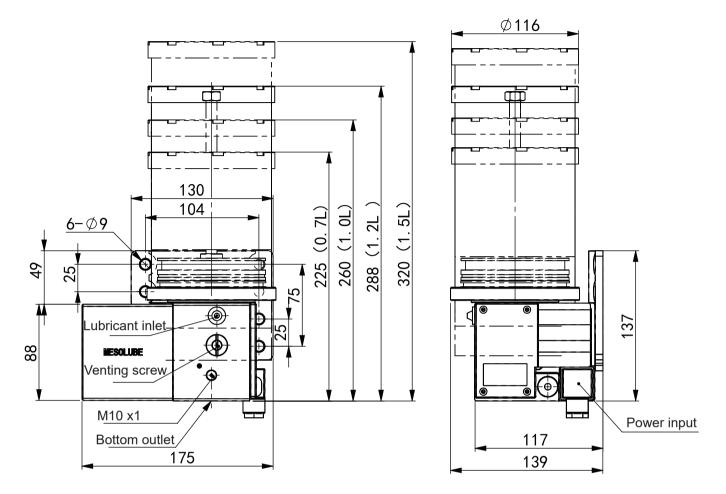
Specifications

Model	P100 series
Operating pressure	Max 8MPa
Operating temperature	0~+50 °C
Metering quantity	15mL/min
Operating voltage	12VDC, 24VDC
Protection class	IP54
Number of outlet	1or2 (front and/or bottom)
Lubricants	NLGI 000~2 (Working stable lithium soap grease)
Cartridges	0.3L, 0.4L, 0.7L
Reservoirs	0.5L, 0.7L, 1.0L, 1.2L, 1.5L
Mounting position	Upright

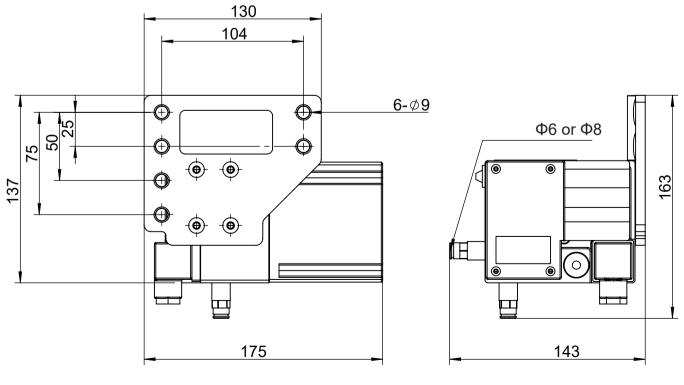
Dimensions (Reservoir series 0.3L, 0.5L)



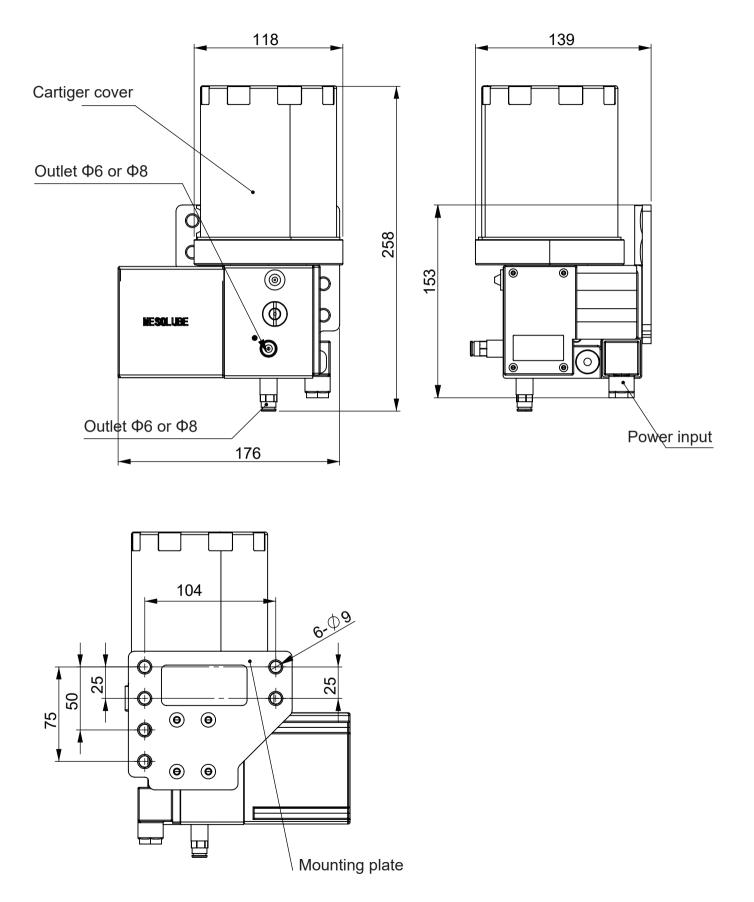
Dimensions (Reservoir series 0.7L, 1.0L, 1.2L, 1.5L)



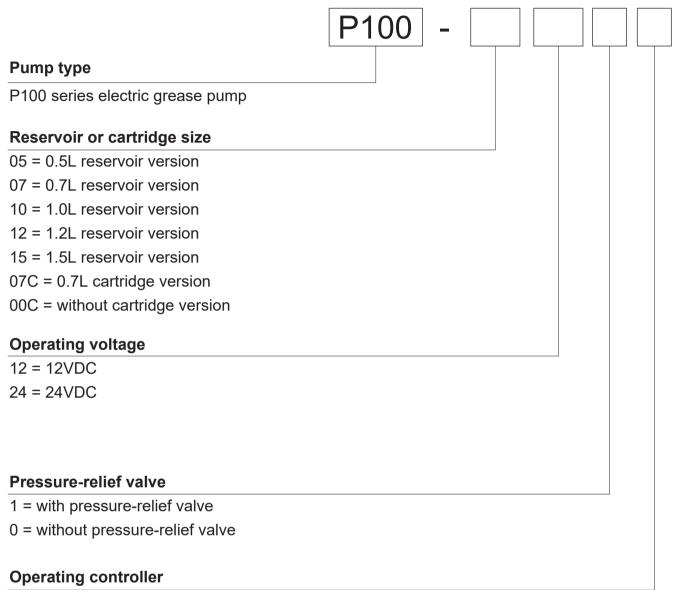
Base Dimension (Reservoir and cartridge version)



Dimensions (Cartridge series)

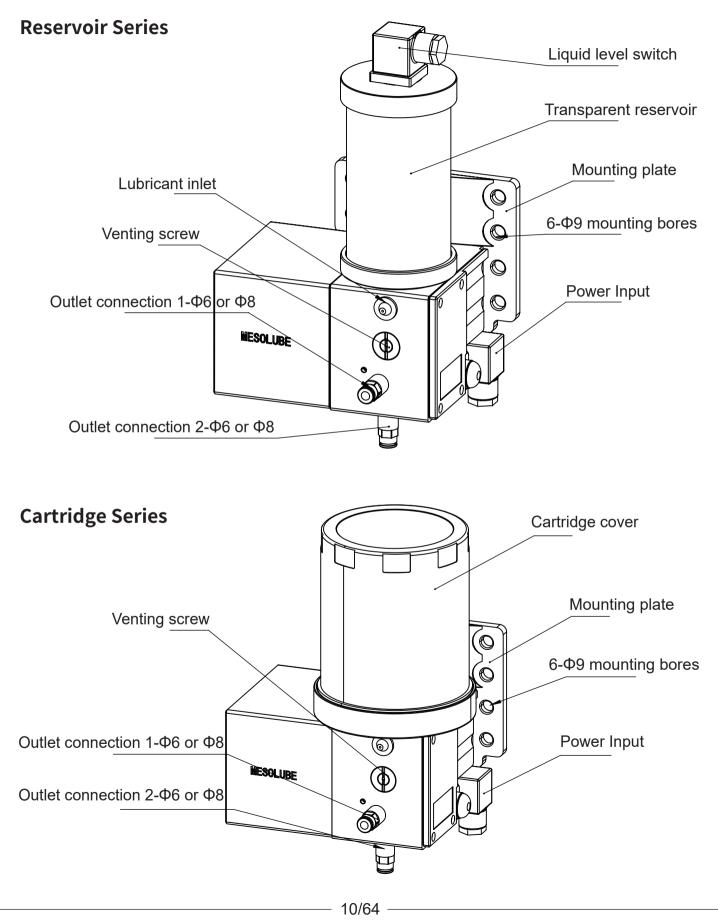


Order code



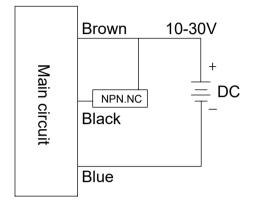
- 1 = with controller
- 0 = external controller

Details

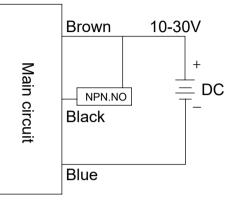


Liquid level switch (selection instructions)

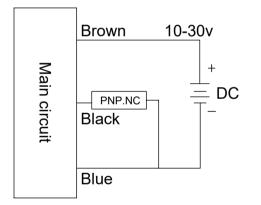
NPN.NC type(three-wire)



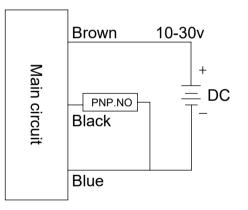
NPN.NO type(three-wire)



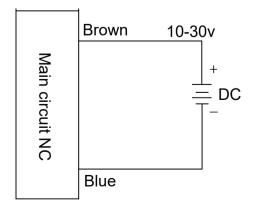
PNP.NC type(three-wire)



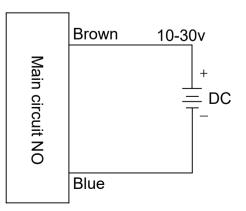
PNP.NO type(three-wire)



NC type(two-wire)



NO type(two-wire)



Lubrication system

Single-line System Features

♦ P100 series can be used in single-line centralized lubrication system. The reciprocating linear movement of the pump driven by the motor delivers the grease to the outlet of the pump, and reaches the lubrication point through the pressurized distributor. When the preset pressure is reached, the motor stops working, and the pressure relief valve also starts to work, releasing the pressure of the system, and one cycle is completed.

• The pump can be controlled by an external control system (or with its own controller). The control system mainly sets the lubrication frequency, lubrication time and interval time.

• System pressure is monitored by a pressure switch, which is usually installed in the tube before the last distributor. Pressure switch sends a signal to control unit, which stops the pump.

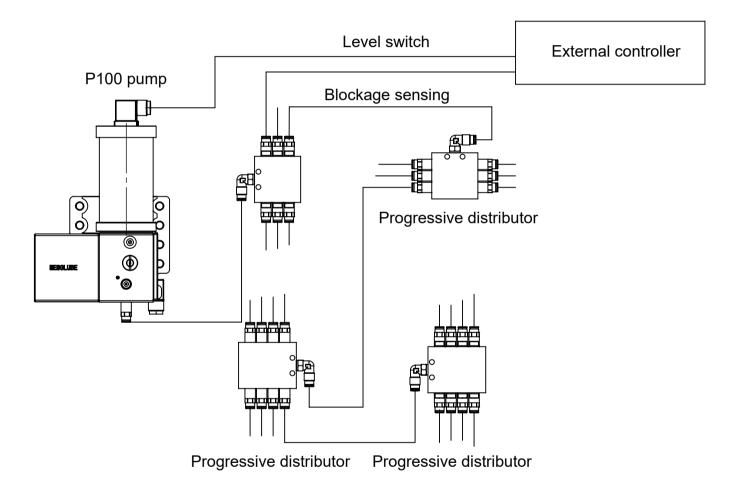
◆ The lubrication system composed of P100 pump and pressurized distributor works within the specified temperature range, the max pressure is 8MPa, the mini lubrication interval is 5 mins, max main line length is 15 meters, and it is suitable for up to 100 lubrication indoors small and medium equipment.

P100 Single-line System Layout

Progressive System Features

- The max length of the lubrication pipeline of the progressive system can reach 14 meters
- When the system fails and the distributor is blocked, the system will alarm.
- The lubricant can be distributed to each lubrication point in a predetermined proportion
- With visual monitoring or electrical monitoring function
- ♦ If the system is blocked, it can be seen from the safety valve that there is grease overflow.

P100 Progressive System Layout



Mounting requirements

Operating environment

Please ensure that the ambient temperature: +0~+50 °C, humidity: 35~85%RH

Mounting details



- Don't drop the product to cause injury or property damage.
- When mounting tubing and related moving parts, please keep a safe distance and follow local regulations to prevent accidents.



- Be sure to fix the pump on a vertical and flat surface.
- Use 6 M8 bolts through Φ9 holes to mount and fix the pump.
- ♦ It is recommended to apply anti-vibration glue when the pump is subjected to vibration.
- Mount the pump in a location away from water, oil, chips and dust.
- Vibration: 9G (88m/s2) or less.
- ♦ On the electrical connection of the pump unit, make sure to take appropriate measures to prevent interference between signals due to inductance, capacitance or electromagnetic coupling. Please use anti-interference cables where electrical interference fields will distort signal transmission.

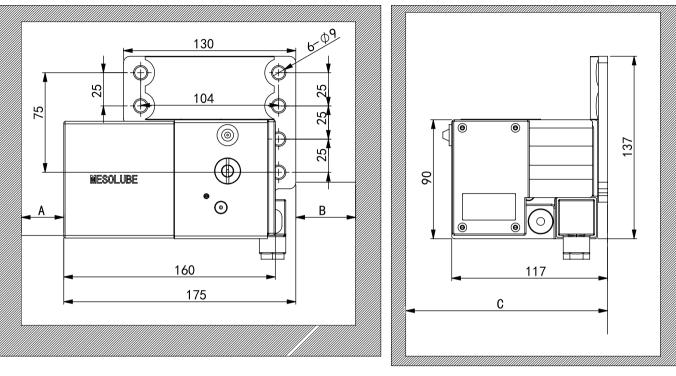


- \circ Be careful not to drop the main unit.
- \circ Do not pick up the pump by grabbing the cover, because the main unit may detach from the cover and fall.
- \circ Do not step on the pump, otherwise it will cause damage.
- \circ Do not damage the tubing due to assembly work.
- Do not damage the pump unit due to assembly work.
- \circ The mouting position of the P100 series is vertical.
- \circ Do not use protruding parts (such as buttons or pressure gauges) as handles.
- \circ Do not mouting the product on the movable part of the equipment.

 \circ Make sure to leave the necessary space around the pump for operation and maintenance.

Minimum mounting space

To ensure that there is enough space for maintenance work, please ensure the smallest mounting space.



A:250 B:200 C:300

Lubrication line connection



It is necessary to connect the pump and the lubrication tubing without pressure.



• Ensure the used tubing, hoses, stop valves, directional control valves, accessories, etc. need to meet the max. working pressure, temperature range and grease level of the pump.

• Before assembling, must carefully check all the components required by the line, such as tubing, hoses, shut-off valves, directional control valves, accessories, etc.

• The seals in the tubing system must not protrude inward to avoid disrupting the flow of lubricant.

• Make sure there are no air pockets after the lubrication line is mounted.

♦ In the direction of grease flow, avoid connecting small diameter tubes to large diameter tubes.

• There must be a smooth transition in the connection transition of tubing with different diameters, and the connection should avoid sudden changes in direction.

Refilling

Filling cartridge

Please make sure that under this condition: +0~+50°C, humidity: 35~85%RH

Molde	Orde code	filling method
P100 series	P100-07C1211	Disposable oil package

Precautions



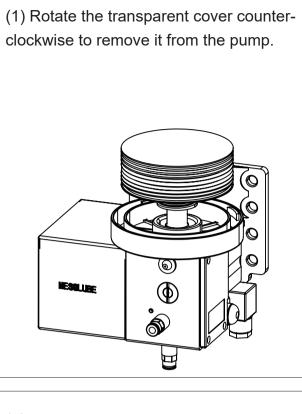
The standard LHL package is recommended. If the cartridge is removed before the grease is used up, air will enter and cause failure, so please make sure that the grease in the cartridge is completely used up before replacing.



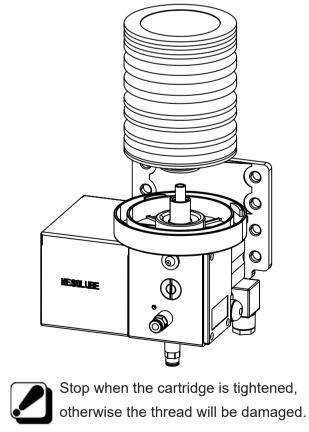
- Don't turn on the power with the empty cartridge taken out, otherwise the pump will suck in air or foreign matter and cause its malfunction.
- When replacing the cartridge, do not wipe around the inlet of the pump with a dirty cloth, as this will cause the pump to suck in foreign matter and cause its failure.
- Only standard LHL cartridge is supported. Using other grease may cause system failure and damage important parts of the equipment.
- Do not inject grease into an empty cartridge and reuse it, as this may cause the cartridge to rupture or cause the pump to malfunction due to the entry of air or foreign objects.

Replacement procedure

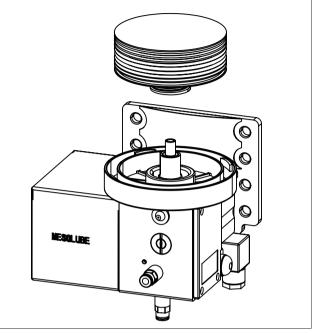
If the grease level switch works, or the cartridge will shrink when the amount of LHL is used up, please replace cartridge according to the following steps.



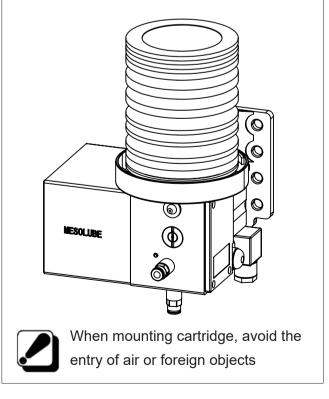
(3) When mounting a new cartridge,tighten the threads on the cartridge andadapter clockwise



(2) Turn the empty cartridge counterclockwise and remove it



(4) Mount the thick sister of the cartridge and turn the cover clockwise to tighten



Troubleshoot

Precautions

Only original MESOLUBE spare parts can be used. It is prohibited to modify the product without authorization and use non-original spare parts and accessories.

The lubrication system is under pressure during operation. Therefore, before starting assembly, maintenance or repair work or any system modification or system repair, the lubrication system must be decompressed.

Troubleshooting

Fault	Cause	Troubleshoot
Motor fails to start when the operating voltage is applied	 No working voltage of motor 	 Check the power connection Check the correct connection of the power plug/cable Check operating voltage on motor
	 There is not enough grease inside the pump 	 Cartridge/reservoir empty If motor resistance is high, replace the pump
No pressure build-up or release	♦ Unsuitable grease is used	 Remove lubricant from system and dispose of lubricant in the proper manner
	 The pressure is too low or too high, the pressure regu- lating valve is defective 	♦ Replace the pressure regulator
	 The ambient temperature is too low 	♦ Increase ambient temperature
	 Air in the main line Main line leaky/broken 	♦ Vent main line♦ Repair main line

Warranty

Warranty period

The warranty period of this product is one year from the date the product is delivered to the customer's designated address.

Warranty scope

(1) If the product fails to operate within the warranty period, we will replace it free of charge, but it does not apply to the following situations:

① Failure caused by improper conditions, environmental pollution, or uses not described in the instruction manual, quick manual, or separately agreed specifications.

② Failure caused by customer equipment, software or any other products not manufactured by our company.

③ Failure caused by modification or repair not performed by us.

④ If the consumable parts specified in the manual or quick manual are properly maintained or replaced, the failure should be avoided.

⑤ Failure caused by technically unpredictable problems when delivering this product.

(6) Failures caused by disasters such as fires or floods, or any other external causes that are not attributable to us, such as unstable voltage.

(2) This warranty covers the limited scope of the matters mentioned in section (1) above, and does not include secondary damages (equipment damage, loss of opportunity or loss of income) caused by our products to customers, nor any other types Damage.

Applications

Our products are designed and manufactured as general-purpose products for general industrial use. Not suitable for the applications described below.

① Equipment that has a potentially significant impact on human life and property, such as nuclear generators, airplanes, railway equipment, marine vessels, and medical equipment.

2 Public facilities such as electricity, gas and clean water supply.

3 Use outdoors or under similar environmental conditions.

However, if the customer consults us in advance, confirms the product specifications, agrees to the technical requirements, and takes the required safety measures, this warranty can be used. In this case, the warranty coverage is the same as above.

P200 Cartridge Electric Pump







Small medium equipment

MESOLUBE





Instructions

P200

P200 series are equipped with lubrication metering devices to accurately lubricate equipment at multiple points. This product is small in size, light in weight, wide range of applications.

Precautions

In this manual, the use of the following markings provides safety precautions to prevent accidents that may cause injury to the human body. Before operating the pump, be sure to read these safety precautions carefully to fully understand the contents.



Indicates a potentially hazardous situation that, if ignored, could result in death or serious injury.



Indicates information that should be paid special attention to when operating the pump. If ignored, the pump or the machine may be damaged.



Indicates a potentially dangerous situation that, if ignored, may cause minor or moderate injury.



Indicate reference information or points that can help you deal with the pump.



Indicates a reference clause.

About the manual

All illustrations and specifications in this manual are subject to change without notice. When reselling, renting or lending the pump to a third party, be sure to include the relevant manual of the pump and any other documents accompanying the pump.

Precautions

Safety Precautions



Label type



1. Before handling the pump, please read this manual carefully and understand its contents.

2. Keep this manual in a designated place for easy access at any time.

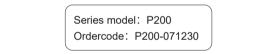
3. Only technicians with relevant installation knowledge can

The label is attached to the pump. If any label is damaged or becomes illegible, please contact us immediately. Strictly follow the instructions on the label on the pump.

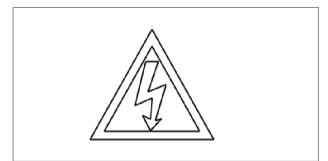
Trademark label

MESOLUBE

Serial number label



Electricity warning sign



Specification label

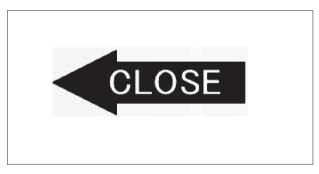
Technica	l Dat	a		
Mode	P200	Voltage	□12VDC □	24VDC
			⊡3MPa i	
		Operating te		
MESOL	UBE	www.m	esolube.	com

Warning label

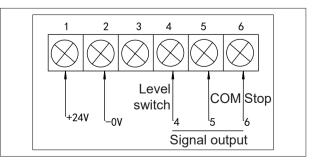
A Notice

It is necessary to confirm the (+) (-) pole when connecting the power supply of the oil pump.
Use the special grease designated by our company, otherwise the pump parts may be damaged.

Direction label



Terminal wiring label



Technical data

Specifications

Item	Specifications		
Voltage	12VDC, 24VDC ± 10%		
Total power capacity	1.2A		
Motor Rated voltage	24VDC ± 10%		
Motor No-load current	0.5A		
Motor Rated current	3.0A or lower ^{×1}		
Pump Metering quantity	7mL/min		
Pump Max pressure	3MPa or 5MPa ^{∞2}		
Pump Cartridge	Designated		
Abnormal output %1 Contact rating	125VAC, 0.5A	24VDC,1.0A	
(Level switch)※4 Contact type	N.C.		
Pump Contact rating	125VAC, 0.5A	24VDC,1.0A	
Stop signal %3 Contact type	N.C.		
Protection class	IP54		
Certification	CE		

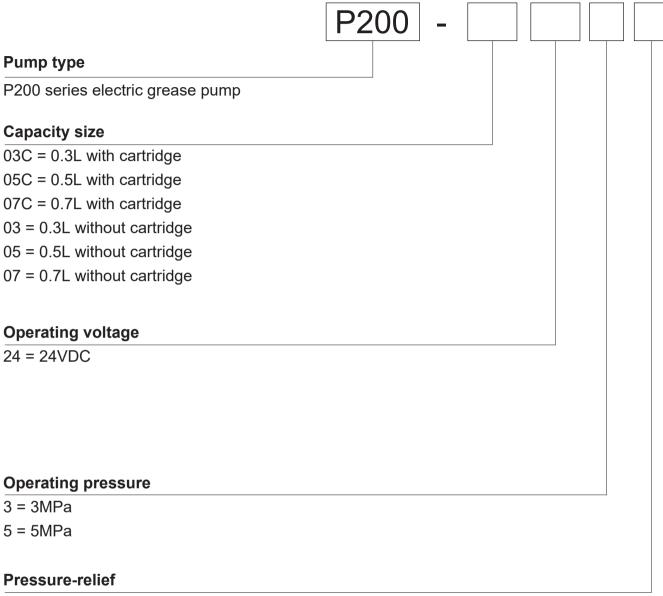
 \times 1. When the voltage of the pump power supply is unstable, it is recommended to install a voltage stabilizer to prevent the unstable voltage from damaging the pump.

×2. This may fluctuate due to factors such as tube material and length, ambient temperature.

 \times 3. This signal is only output when the pump is energized.

×4. The specifications of the external pressure switch can be customized.

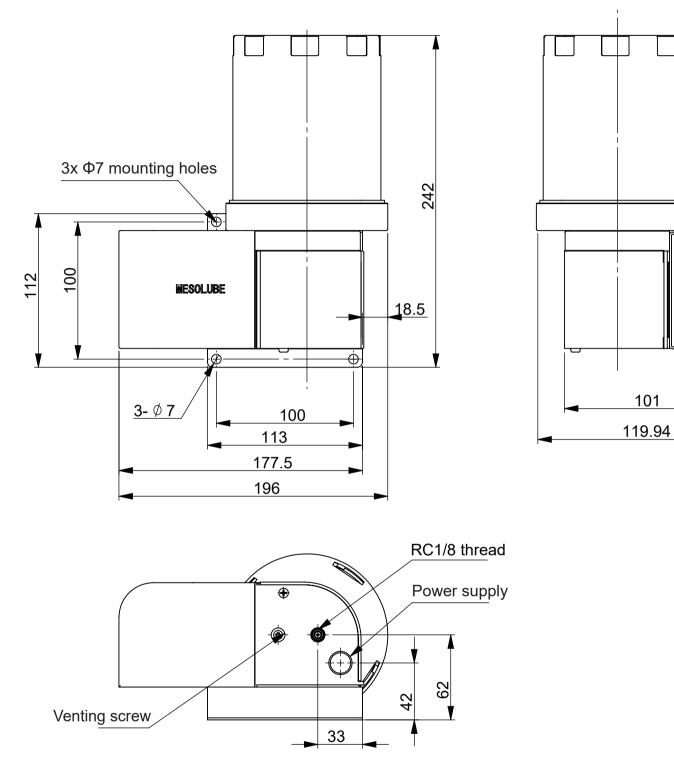
Order Code



1 = with pressure-relief

0 = without pressure-relief

Dimensions

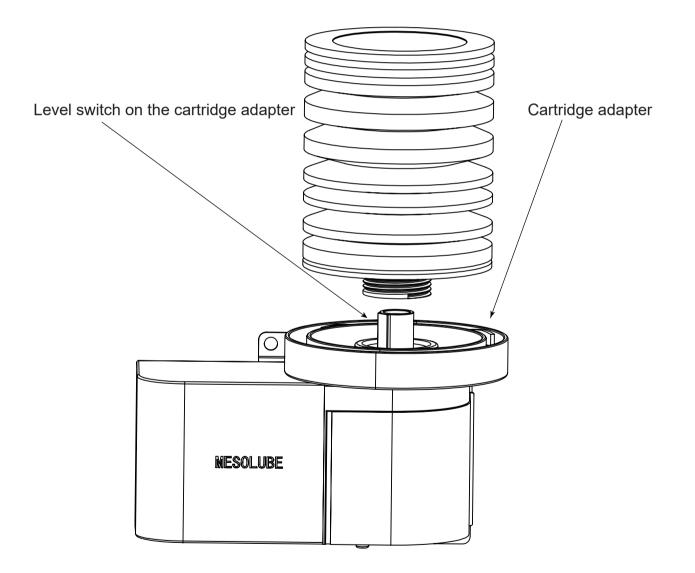


101

Level switch



The level switch is in the cartridge adapter. When the level switch is working, the pump will stop working before the cartridge runs out of grease to prevent air from entering. For this product, when the level switch is working, the work light flashes. The level switch only outputs a signal when the pump power is on. Since the pump stops when the liquid level switch is working, the pressure switch may not work, so it will output a normal pressure value.



Mounting requirements

Operating environment

Please ensure that the ambient temperature: +0~+50 °C, humidity: 35~85%RH

Mounting details



- Don't drop the product to cause injury or property damage.
- When mounting tubing and related moving parts, please keep a safe distance and follow local regulations to prevent accidents.

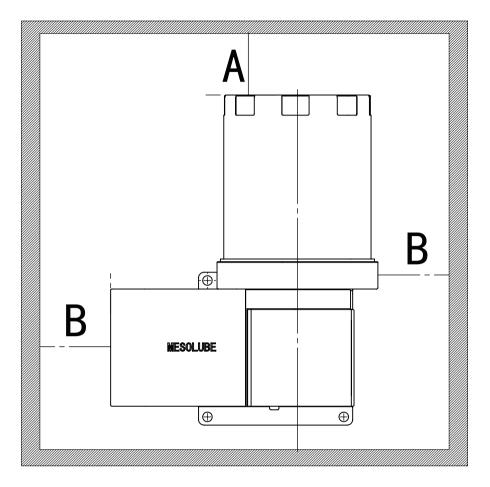


- Be sure to fix the pump on a vertical and flat surface so that it can fully bear the weight of the pump.
- Mount and fix the pump with three M6 bolts through the 7mm hole.
- ♦ It is recommended to apply anti-vibration glue when the pump is subjected to vibration.
- Install the pump in a location isolated from water, oil, chips and dust.
- ♦ Vibration: 9G (88m/s2) or less.



- Be careful not to drop the main unit.
- Do not pick up the pump by holding the cartridge cover, because the main unit may detach from the cover and fall.
- Do not put your feet on the main unit, otherwise it will cause damage.
- ♦ Make sure to leave the necessary space around the pump for operation and maintenance.

The weight of the pump and the necessary space (700mL)



Model	Order code	Required space(mm)	Weight (kg)
P200	P200-072431	A: 250, B: 200	1.6

Lubrication line connection



Connect tube to the pump outlet (Rc1/8), use 5 MPa or higher tube, fix the connector, and then tighten it with a wrench 2.5 to 3 turns.



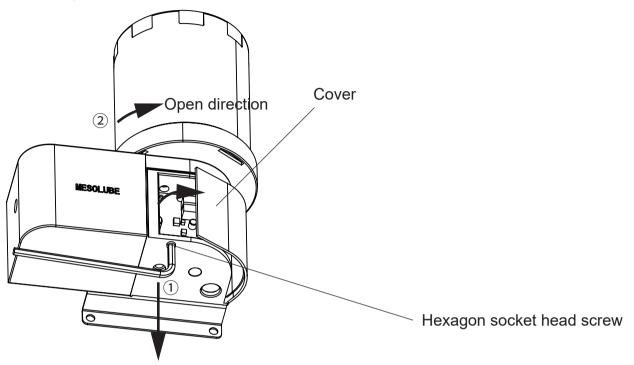
Tightening torque: 10N.m. After connecting, make sure that there is no leakage at the connector of cartridge. For P200, make sure to exhaust air from the tube and pump after connection.



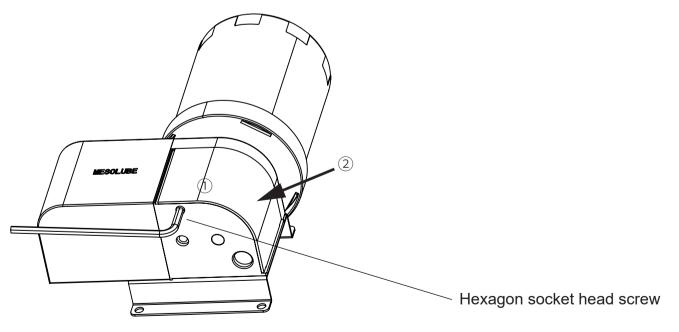
If the main tube is short, the pressure may reach 8 Mpa or higher, but there is no problem during use.

Disassembly and wiring

When removing the cover. ① Remove the hexagon socket head screw at the bottom of the main body. ②Push the cover down in the direction shown below.



When mounting the cover. ① Part of the cover is hung on the main body. ②Press down in the direction shown in the figure below, and fix the hexagon socket head screw with bolts.





When the pump is operating, please do not remove the cover and motor cover. It may cause personal injury and damage to the circuit base.

Lubrication system

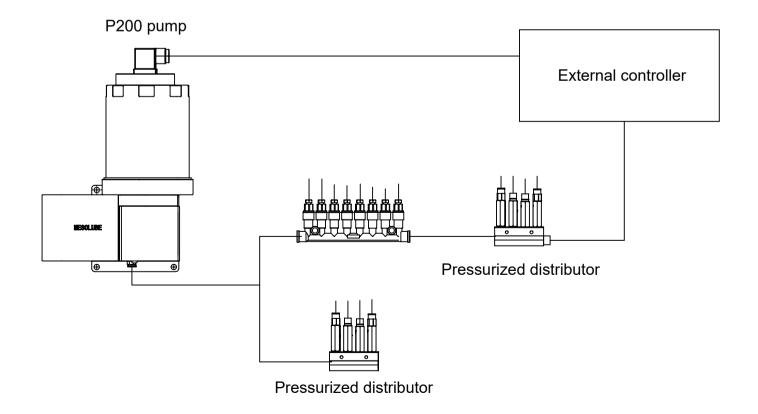
Single-line System Features

♦ P200 series can be used in single-line centralized lubrication system. The reciprocating linear movement of the pump driven by the motor delivers the grease to the outlet of the pump, and reaches the lubrication point through the pressurized distributor. When the preset pressure is reached, the motor stops working, and the pressure relief valve also starts to work, releasing the pressure of the system, and one cycle is completed.

• The pump can be controlled by an external control system (or with its own controller). The control system mainly sets the lubrication frequency, lubrication time and interval time.

• System pressure is monitored by a pressure switch, which is usually installed in the tube before the last distributor. Pressure switch sends a signal to control unit, which stops the pump.

◆ The lubrication system composed of P100 pump and pressurized distributor works within the specified temperature range, the max pressure is 8MPa, the mini lubrication interval is 5 mins, max main line length is 15 meters, and it is suitable for up to 100 lubrication indoors small and medium equipment.



P200 Single-line System Layout

Refilling

Filling method

Please make sure that under this condition: +0~+50°C, humidity: 35~85%RH

Model	Order code	Filling method
P200 series	P200-071231	Designated disposable cartridge

Precautions



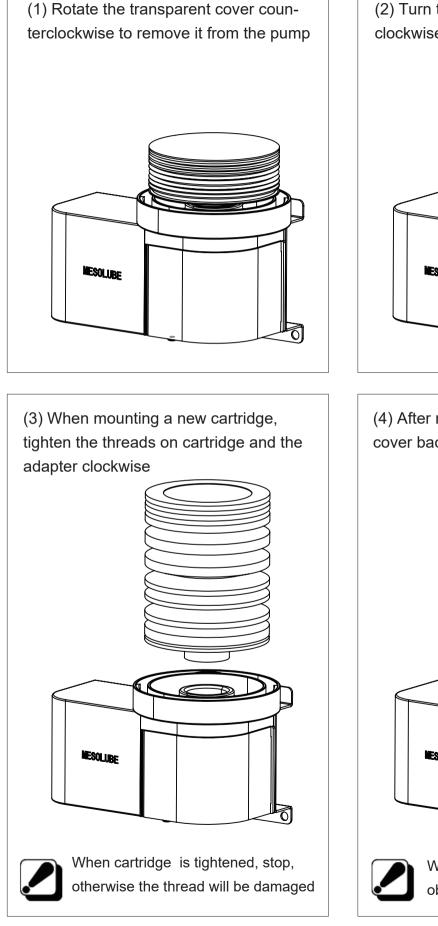
If the oil bag is removed when the grease is not used up, air will enter the oil bag and cause malfunction, so before replacing the oil bag, make sure that the oil bag is completely used up.



- Make sure that the grease is completely consumed before changing the cartridge.
- Do not turn on the power without cartridge, otherwise the pump will suck in air or foreign matter and cause its failure.
- When replacing the cartridge, do not wipe around the inlet of the pump with a dirty cloth.
 This will cause the pump to suck in foreign matter and cause its failure.
- Only standard LHL oil bag is supported. Using other grease may cause system failure and damage important parts of the equipment.
- Do not inject grease into an empty cartridge and reuse it, as this may cause the cartridge to rupture or cause the pump to malfunction due to the entry of air or foreign objects.

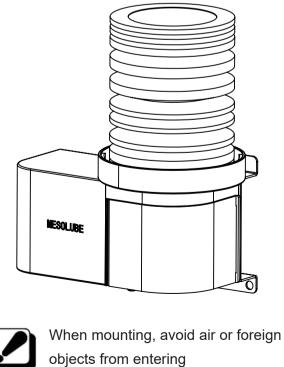
Replacement steps

If the grease level switch works, or the cartridge shrinks when the grease runs out, follow the steps below to replace cartridge.



(2) Turn the empty cartridge counterclockwise and remove it

(4) After mounting the cartridge, put the cover back and turn it clockwise to tighten



Warranty

Warranty period

The warranty period of this product is one year from the date the product is delivered to the customer's designated address.

Warranty scope

(1) If the product fails to operate within the warranty period, we will replace it free of charge, but it does not apply to the following situations:

① Failure caused by improper conditions, environmental pollution, or uses not described in the instruction manual, quick manual, or separately agreed specifications.

② Failure caused by customer equipment, software or any other products not manufactured by our company.

③ Failure caused by modification or repair not performed by us.

④ If the consumable parts specified in the manual or quick manual are properly maintained or replaced, the failure should be avoided.

⑤ Failure caused by technically unpredictable problems when delivering this product.

(6) Failures caused by disasters such as fires or floods, or any other external causes that are not attributable to us, such as unstable voltage.

(2) This warranty covers the limited scope of the matters mentioned in section (1) above, and does not include secondary damages (equipment damage, loss of opportunity or loss of income) caused by our products to customers, nor any other types Damage.

Applications

Our products are designed and manufactured as general-purpose products for general industrial use. Not suitable for the applications described below.

① Equipment that has a potentially significant impact on human life and property, such as nuclear generators, airplanes, railway equipment, marine vessels, and medical equipment.

2 Public facilities such as electricity, gas and clean water supply.

3 Use outdoors or under similar environmental conditions.

However, if the customer consults us in advance, confirms the product specifications, agrees to the technical requirements, and takes the required safety measures, this warranty can be used. In this case, the warranty coverage is the same as above.

D200 Grease Metering Device







2.5MPa P Pressure-relief 🔅



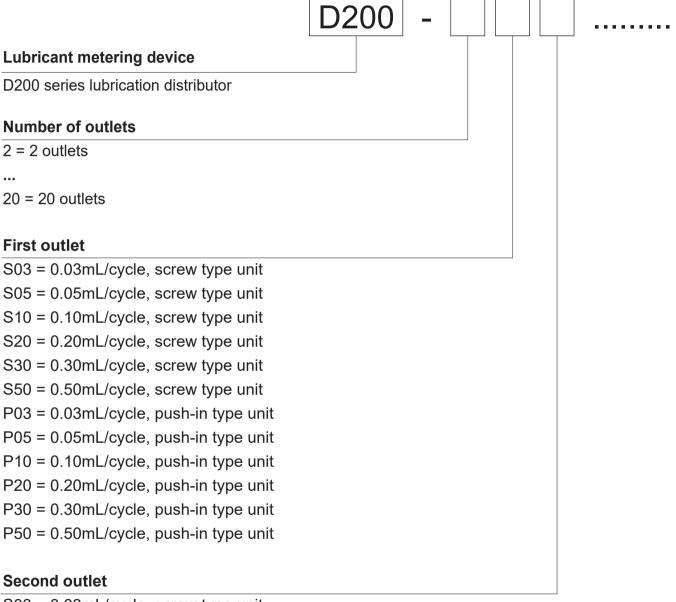




Feature

The metering device is reliable and stable, with multiple metering quantities, push-in and screw-type connections, it can be connected to the lubrication tubing flexibly and conveniently.

Order code



S03 = 0.03mL/cycle, screw type unit

...

(As in the previous)

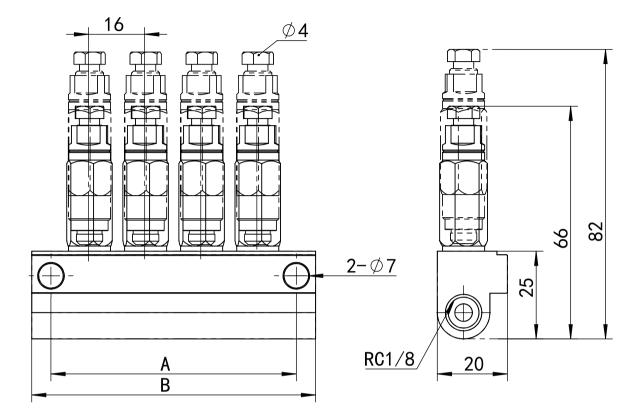
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P50 = 0.50mL/cycle, push-in type unit

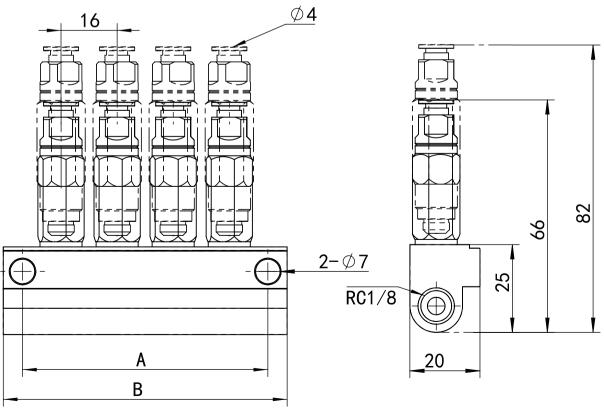
Specifications

Model	Outlets	Metering quantity	Inlet	Outlet	A(mm)	B(mm)	Pressure
D300-2	2				38	49	
D300-3	3				54	65	
D300-4	4				70	81	
D300-5	5				86	97	
D300-6	6				102	113	
D300-7	7				118	129	
D300-8	8				134	145	
D300-9	9	0.03mL/cycle			150	161	
D300-10	10	0.05mL/cycle			166	177	14bar
D300-11	11	0.10mL/cycle	M10x1.0	M8x1.0	182	193	to
D300-12	12	0.20mL/cycle	Ф6	Ф4	198	209	25bar
D300-13	13	0.30mL/cycle			214	225	
D300-14	14	0.50mL/cycle			230	241	
D300-15	15				246	257	
D300-16	16				262	273	
D300-17	17				278	289	
D300-18	18				294	305	
D300-19	19				310	321	
D300-20	20				326	337	
D300-22	22				342	353	

Screw Style

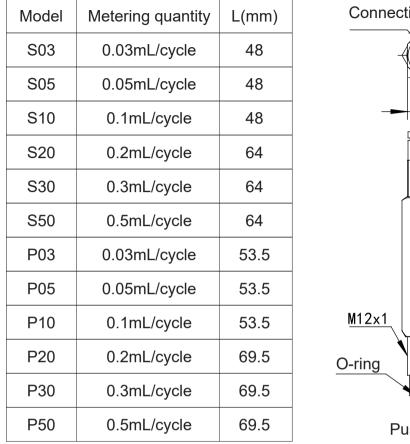


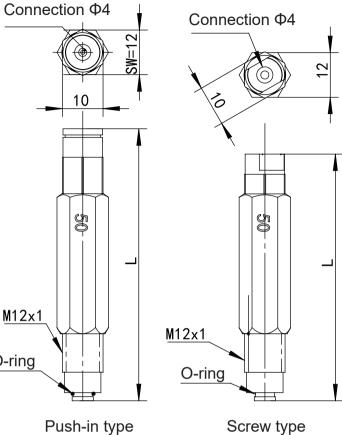
Push-in Style



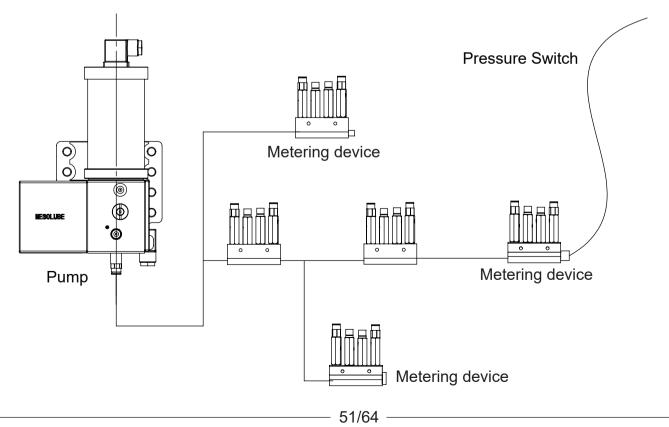
Metering Uinit

Dimensions





Layout of D200 Metering Device in Lubrication System



Workshop









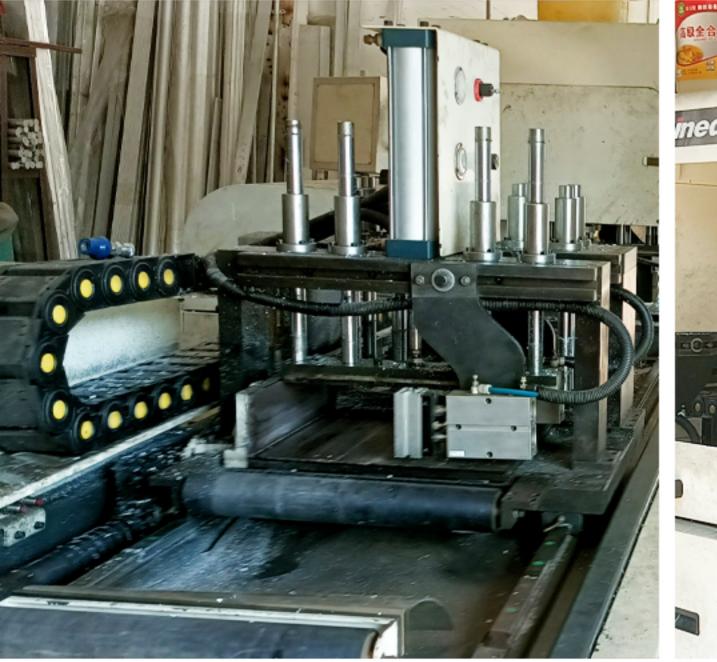








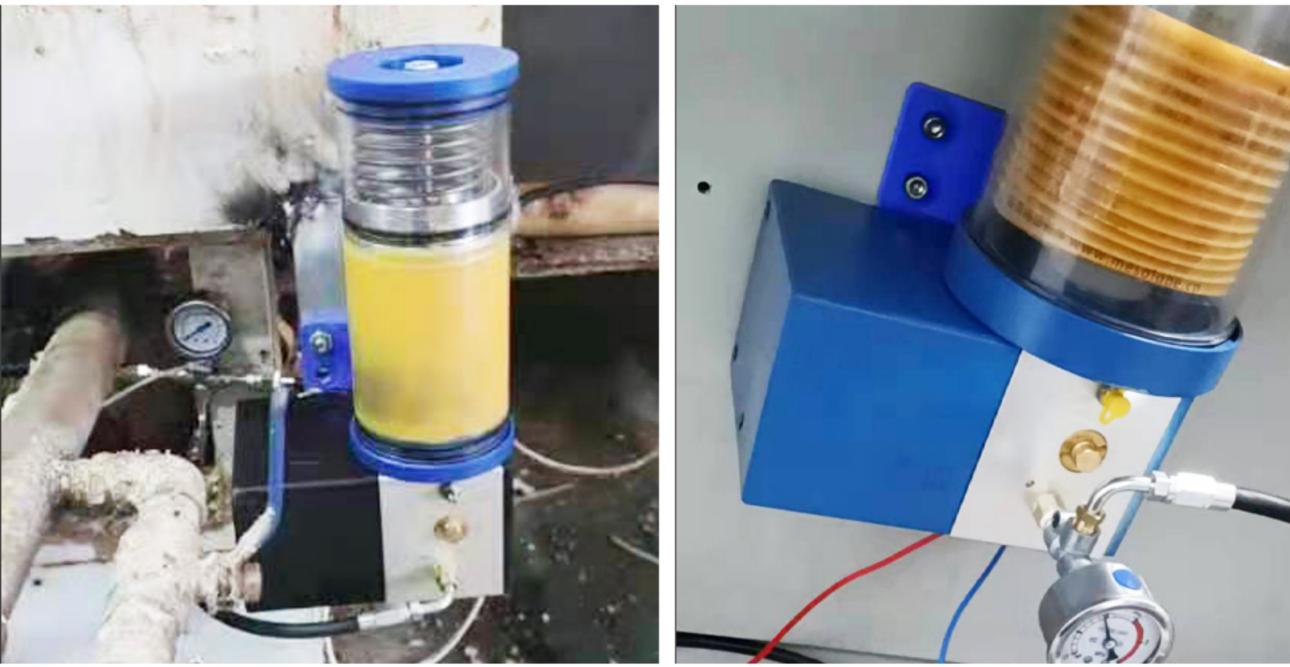
Application

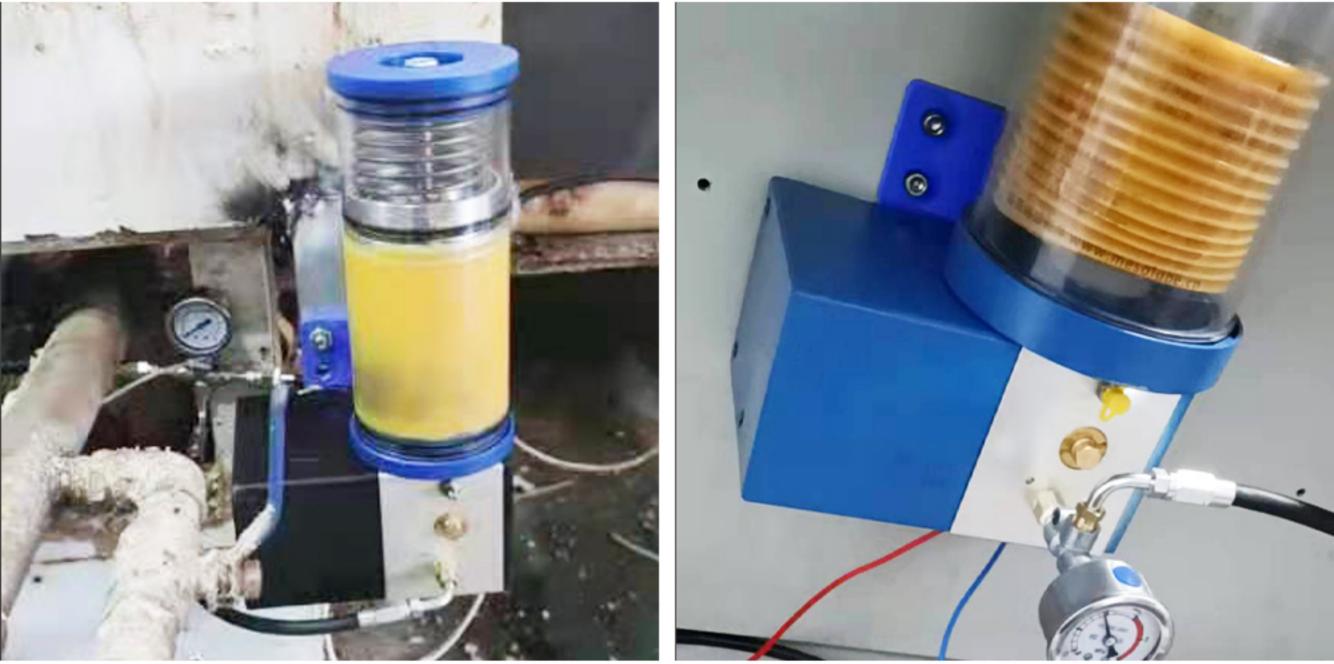




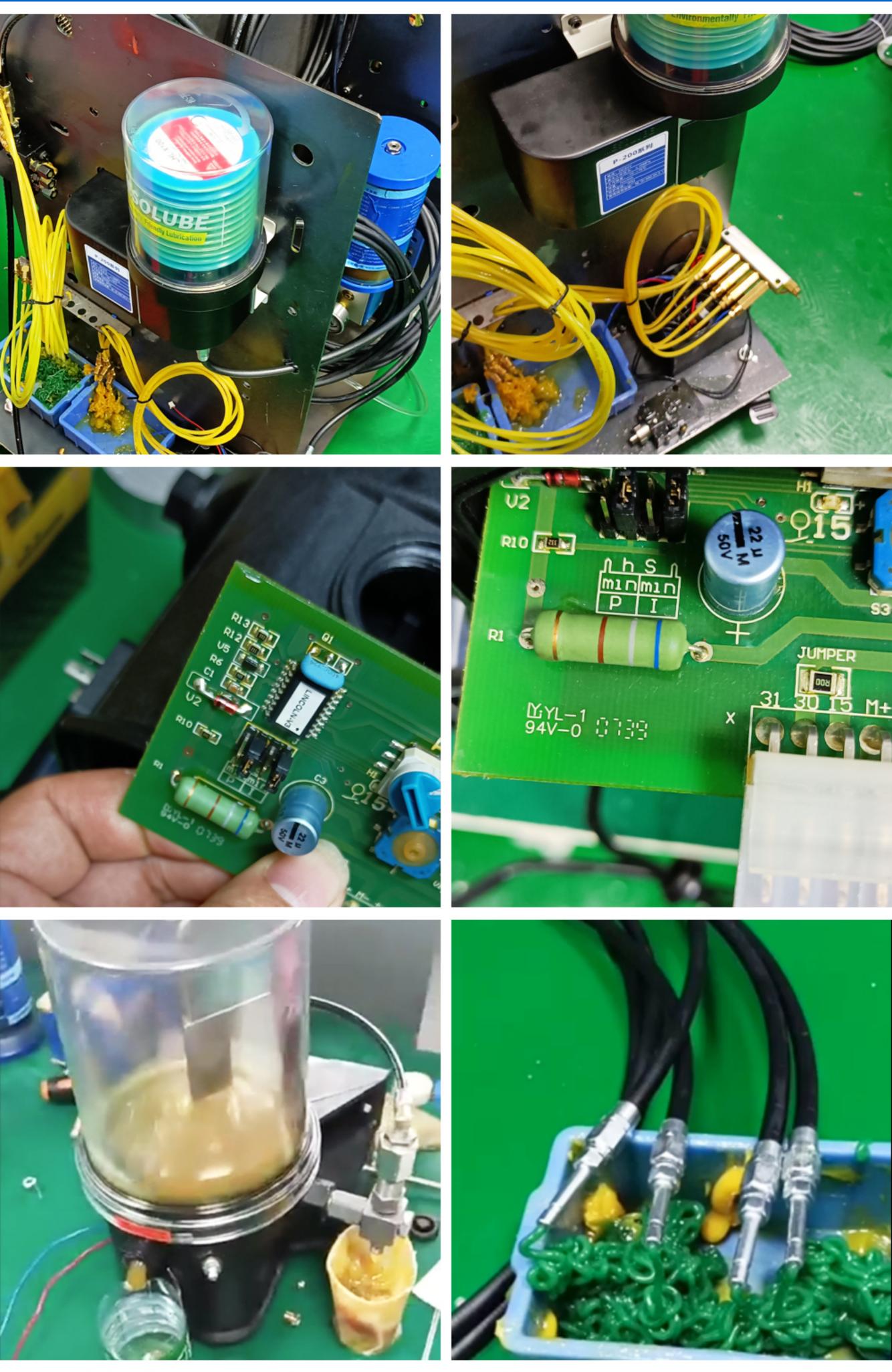


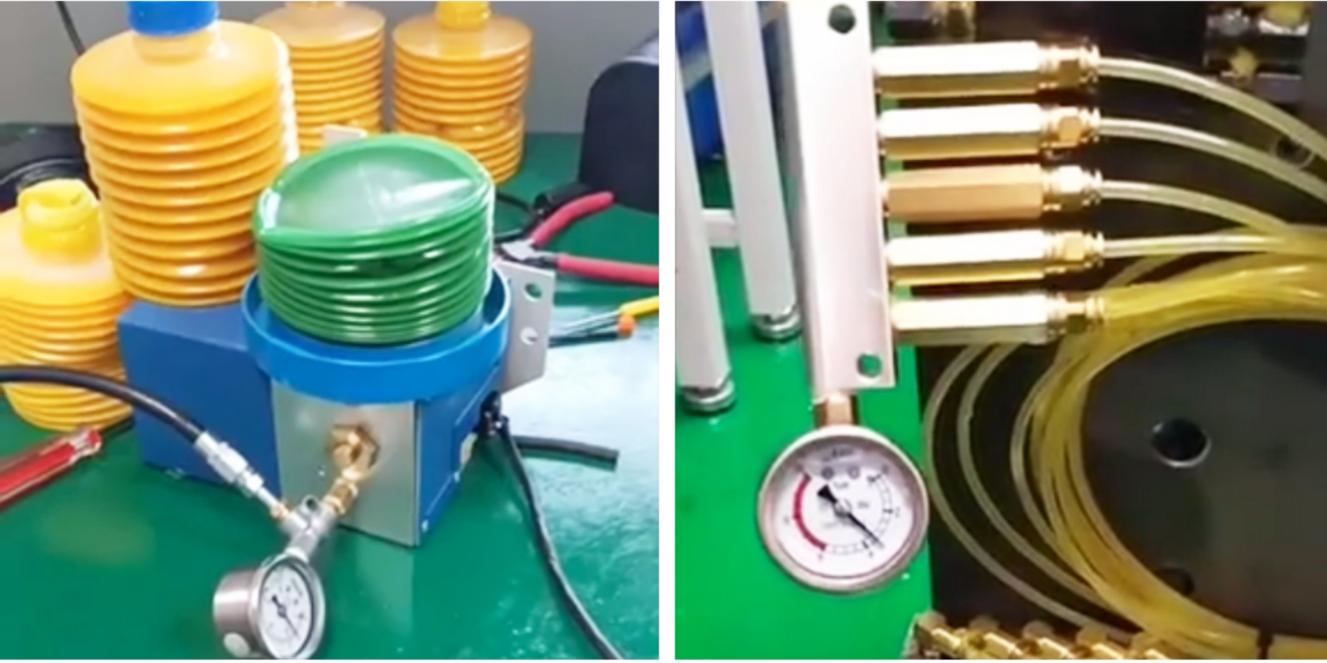


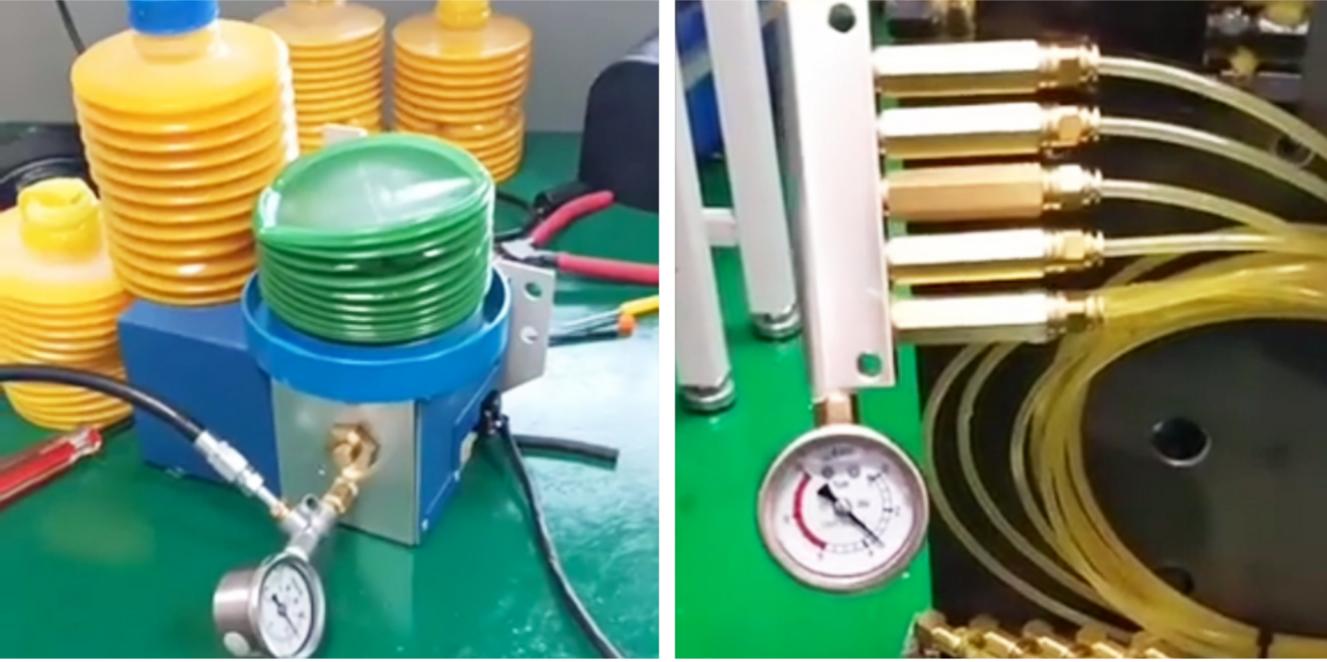




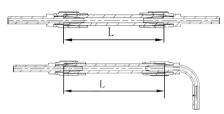
Testing







High Pressure Hose



Model	Tube inner	L	Lining	Wrapper	Pressure	Temp.	Blast			
HPH6X	Ф6									
HPH8X	Ф8	X(mm)	X(mm)	X(mm)	mm) PA	PU	10MPa	-20~+100 °C	30MPa	3
HPH10X	Ф10									

Nylon Tube

Model	Tube inner	L	Pressure	Bending radius	Temp.	Blast	
HPH6X	Ф6						1
HPH8X	Ф8	X(mm)	4MPa	R20-50mm	-20∼+100 °C	30MPa	
HPH10X	Ф10						I

Precautions

To ensure the normal operation and prolong the service life of high-pressure hose, the following principles should be paid attention to when installing high-pressure hose:

(1) Avoid sharp bending. After installation, the bending radius of the hose shall not be less than 8-10 times of the outer diameter of the hose. The root of the joint at both ends of the hose shall not be bent. A certain straight section shall be reserved, and its length shall not be less than 6 times of the outer diameter of the hose. In order to avoid sharp bending, the method of winding spring or supporting steel strip outside the hose can be adopted to make the bending gentle.

(2) Distortion is not allowed. In the process of tightening the two ends of the hose, it is easy to have this kind of fault, which will change the braiding angle of the steel wire braided layer, make the hose bear uneven stress and reduce the pressure. In order to avoid twisting, chalk a parallel line on the hose before assembly, so as to check whether the hose is twisted after installation.

(3) There should be a certain amount of relaxation in the length direction, and it should not be in the tension state, especially when replacing the new hose. Because after the hose is filled with high pressure oil, the total length of the hose shrinks by 3%- 4%, and the oil cylinder swings in a certain range in the process of lifting and lowering. If the length of the hose is not enough, it can be lengthened by connecting two hoses through the transition joint.
(4) The contact and friction between the hose and the machine or cab should be avoided as far as possible to

prevent the abrasion of the outer rubber layer and the steel wire braid layer. In the section where there may be mechanical friction with the outside, the canvas belt or rubber pipe should be wrapped for protection.

(5) For hydraulic traction agricultural tools (or dump trailers), the hose joints between the agricultural tools and tractors should be installed to prevent the hose from breaking and oil leakage due to the decoupling of agricultural tools.